

# *American Society for Quality*

*Raymond R. Poirier*

*has satisfactorily fulfilled the requirements established  
by the Society for professional attainment in*

*Six Sigma Black Belt*

*and is, therefore, certified by the Society as a*

*Six Sigma Black Belt*

Certification Number 3262  
Certification Date 3/5/2005  
Recertify By 6/30/2014



*Chair, Certification Board*





*President*